

## Intermediate Bulk Containers (UN 31A) Per Title 49CFR sec. 178.2©

- 2” bung, 304 stainless steel or carbon steel with EPT, Buna or Teflon gasket:  
⇒ *Tighten to a torque of 30 ft-lbs.*
- 3” fusible cap, 316 stainless steel, NPS with Teflon gasket:  
⇒ *Tighten to a torque of 30 ft-lbs.*
- 22 1/2” clamp ring, nut and bolt, plated steel with multi-seal, EPDM, Viton or Teflon dipped gasket:  
⇒ *Tighten to a torque of 30 ft-lbs.*
- 2” pressure/vacuum vent with, EPDM, Viton or Buna gasket:  
⇒ *Tighten to a torque of 30 ft-lbs.*
- Outlet valve must be equipped with a secondary closure.

Note: Inspect each closure and gasket for good condition. Inspect the sealing surface for damage and ensure the threads and sealing surfaces are dry. Replace any defective gaskets or fittings with new, original items per original UN design.